

**DECLARATION AND POWER OF
ATTORNEY FOR PATENT APPLICATION**

10 / 521529

ATTORNEY'S DOCKET NO.
TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FORGE WELDING METHOD

the specification of which is attached hereto unless the following box is checked:

(X) was filed on 17 July 2003
as United States Application Number or PCT International Application Number PCT/EP2003/007787
and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)Priority
Not Claimed

| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED | <input type="checkbox"/> |
|--------------------|---------|----------------------|--------------------------|
| 02077911.2 | EP | 17 July 2002 | |
| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED | <input type="checkbox"/> |
| 02077912.0 | EP | 17 July 2002 | |

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

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I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
|--------------------|----------------|---------------------|------------------|
| Eugene R. Montalvo | Attorney | 32,790 | (713) 241 0296 |
| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
| Richard F. Lemuth | Attorney | 30,081 | (713) 241 3716 |

Revised June 1995

SEND CORRESPONDENCE TO:

Eugene R. Montalvo
c/o Shell Oil Company
Intellectual Property
P.O. Box 2463
Houston, TX 77252-2463

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| | |
|---|---------------|
| FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) | |
| MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald) | |
| INVENTOR'S SIGNATURE | DATE SIGNED |
| | 28 April 2005 |
| RESIDENCE | CITIZENSHIP |
| Sanatorieveien 15, N-3021 Drammen, Norway | Norway |
| POST OFFICE ADDRESS | |
| Sanatorieveien 15, N-3021 Drammen, Norway | |

| | |
|--|---------------|
| FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name) | |
| DEN BOER, Johannis Josephus | |
| SECOND INVENTOR'S SIGNATURE | DATE SIGNED |
| | 28 April 2005 |
| RESIDENCE | CITIZENSHIP |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX | Netherlands |
| POST OFFICE ADDRESS | |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

| | |
|---|----------------|
| FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name) | |
| COLE, Anthony Thomas | |
| THIRD INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | United Kingdom |
| POST OFFICE ADDRESS | |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

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| FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) | |
| DIMITRIADIS, Klisthenis | |
| FOURTH INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | Greece |
| POST OFFICE ADDRESS | |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

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| FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) | |
| HALMRAST, Björn | |
| FIFTH INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| Leirjordfall, N-8255 Røklund, Norway | Norway |
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| FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) | |
| RABBEN, Kjell Magne | |
| INVENTOR'S SIGNATURE | DATE SIGNED |
| | 10 March 2005 |
| RESIDENCE | CITIZENSHIP |
| Gravarstunet 30, N-4327 Sandnes, Norway | Norway |
| POST OFFICE ADDRESS | |
| Gravarstunet 30, N-4327 Sandnes, Norway | |

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INVENTOR'S SIGNATURE

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RESIDENCE

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CITIZENSHIP

Norway

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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)

DIMITRIADIS, Klisthenis

FOURTH INVENTOR'S SIGNATURE

14 February 2005

DATE SIGNED

14/02/2005

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX

CITIZENSHIP

Greece

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HALMRAST, Björn

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Not Claimed

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| NAME Richard F. Lemuth | ATTORNEY/AGENT Attorney | REGISTRATION NUMBER 30,081 | TELEPHONE NUMBER (713) 241 3716 |

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DATE SIGNED

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CITIZENSHIP

Norway

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DEN BOER, Johannis Josephus

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Netherlands

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Per Thomas Moe

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Sanatorieveien 15, N-3021 Drammen, Norway NOX

CITIZENSHIP

Norway

POST OFFICE ADDRESS

Sanatorieveien 15, N-3021 Drammen, Norway

FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)

DEN BOER, Johannis Josephus

SECOND INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

CITIZENSHIP

Netherlands

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)

COLE, Anthony Thomas

THIRD INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

CITIZENSHIP

United Kingdom

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)

DIMITRIADIS, Klisthenis

FOURTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

CITIZENSHIP

Greece

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)

HALMRAST, Björn

FIFTH INVENTOR'S SIGNATURE

Björn Halmrast

10 March 2005

DATE SIGNED

10/3-05

RESIDENCE

Leirjordfall, N-8255 Røklund, Norway NOX

CITIZENSHIP

Norway

POST OFFICE ADDRESS

Leirjordfall, N-8255 Røklund, Norway

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| | |
|---|---------------|
| FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) | |
| RABBEN, Kjell Magne | |
| INVENTOR'S SIGNATURE | DATE SIGNED |
| | 10 March 2005 |
| RESIDENCE | CITIZENSHIP |
| Gravarstunet 30, N-4327 Sandnes, Norway | Norway |
| POST OFFICE ADDRESS | |
| Gravarstunet 30, N-4327 Sandnes, Norway | |

| | |
|--|-------------|
| FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name) | |
| Zijsling, Djurre Hans | |
| SECOND INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | Netherlands |
| POST OFFICE ADDRESS | |
| Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

| | |
|---|-------------|
| FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name) | |
| | |
| THIRD INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| | |
| POST OFFICE ADDRESS | |
| | |

| | |
|--|-------------|
| FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) | |
| | |
| FOURTH INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| | |
| POST OFFICE ADDRESS | |
| | |

| | |
|---|-------------|
| FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) | |
| | |
| FIFTH INVENTOR'S SIGNATURE | DATE SIGNED |
| | |
| RESIDENCE | CITIZENSHIP |
| | |
| POST OFFICE ADDRESS | |
| | |

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO.
TS 6375 USA P

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FORGE WELDING METHOD

the specification of which is attached hereto unless the following box is checked:

(X) was filed on 17 July 2003
as United States Application Number or PCT International Application Number PCT/EP2003/007787
and was amended on 27 August 2004

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)

| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |
|--------------------|---------|----------------------|
| 02077911.2 | EP | 17 July 2002 |
| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |
| 02077912.0 | EP | 17 July 2002 |

Priority
Not Claimed

☐

☐

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

| APPLICATION SERIAL NO. | FILING DATE |
|------------------------|-------------|
| | |
| APPLICATION SERIAL NO. | FILING DATE |
| | |

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

| APPLICATION SERIAL NO. | FILING DATE | STATUS-PATENTED, PENDING, ABANDONEI |
|------------------------|-------------|-------------------------------------|
| | | |
| APPLICATION SERIAL NO. | FILING DATE | STATUS-PATENTED, PENDING, ABANDONEI |
| | | |

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
|--------------------|----------------|---------------------|------------------|
| Eugene R. Montalvo | Attorney | 32,790 | (713) 241 0296 |
| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
| Richard F. Lemuth | Attorney | 30,081 | (713) 241 3716 |

Revised June 1995

SEND CORRESPONDENCE TO:

Eugene R. Montalvo
c/o Shell Oil Company
Intellectual Property
P.O. Box 2463
Houston, TX 77252-2463

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO.
TS 6375 USA P

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| | |
|---|------------------------------|
| FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald) | |
| INVENTOR'S SIGNATURE | DATE SIGNED |
| RESIDENCE Sanatorieveien 15, N-3021 Drammen, Norway | CITIZENSHIP Norway |
| POST OFFICE ADDRESS Sanatorieveien 15, N-3021 Drammen, Norway | |

| | |
|--|-----------------------------------|
| FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name) DEN BOER, Johannis Josephus | |
| SECOND INVENTOR'S SIGNATURE | DATE SIGNED |
| RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | CITIZENSHIP Netherlands |
| POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

| | |
|--|--------------------------------------|
| FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name) COLE, Anthony Thomas | |
| THIRD INVENTOR'S SIGNATURE | DATE SIGNED |
| RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | CITIZENSHIP United Kingdom |
| POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

| | |
|--|------------------------------|
| FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) DIMITRIADIS, Klisthenis | |
| FOURTH INVENTOR'S SIGNATURE | DATE SIGNED |
| RESIDENCE Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | CITIZENSHIP Greece |
| POST OFFICE ADDRESS Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands | |

| | |
|---|------------------------------|
| FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) HALMRAST, Björn | |
| FIFTH INVENTOR'S SIGNATURE | DATE SIGNED |
| RESIDENCE Leirjordfall, N-8255 Røklund, Norway | CITIZENSHIP Norway |
| POST OFFICE ADDRESS Leirjordfall, N-8255 Røklund, Norway | |

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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)

RABBEN, Kjell Magne

INVENTOR'S SIGNATURE

Kjell Rabben

10 March 2005

DATE SIGNED

10.03.05

RESIDENCE

Gravarstunet 30, N-4327 Sandnes, Norway NOX

CITIZENSHIP

Norway

POST OFFICE ADDRESS

Gravarstunet 30, N-4327 Sandnes, Norway

FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)

Zijsling, Djurre Hans

SECOND INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

CITIZENSHIP

Netherlands

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)

THIRD INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS

FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)

FOURTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS

FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)

FIFTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS

ATTORNEY'S DOCKET NO.
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| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |
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| 02077911.2 | EP | 17 July 2002 |
| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |
| 02077912.0 | EP | 17 July 2002 |

Priority
Not Claimed

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|------------------------|-------------|-------------------------------------|
| APPLICATION SERIAL NO. | FILING DATE | STATUS-PATENTED, PENDING, ABANDONED |

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| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
|--------------------|----------------|---------------------|------------------|
| Eugene R. Montalvo | Attorney | 32,790 | (713) 241 0296 |
| NAME | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
| Richard F. Lemuth | Attorney | 30,081 | (713) 241 3716 |

Revised June 1995

SEND CORRESPONDENCE TO:

Eugene R. Montalvo
c/o Shell Oil Company
Intellectual Property
P.O. Box 2463
Houston, TX 77252-2463

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ATTORNEY'S DOCKET NO.
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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)

MOE, Per Thomas (heir of the deceased inventor MOE, Per Harald)

INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Sanatorieveien 15, N-3021 Drammen, Norway

CITIZENSHIP

Norway

POST OFFICE ADDRESS

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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)

DEN BOER, Johannis Josephus

SECOND INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

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CITIZENSHIP

Netherlands

POST OFFICE ADDRESS

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FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)

COLE, Anthony Thomas

THIRD INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

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CITIZENSHIP

United Kingdom

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)

DIMITRIADIS, Klisthenis

FOURTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

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CITIZENSHIP

Greece

POST OFFICE ADDRESS

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FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)

HALMRAST, Björn

FIFTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Leirjordfall, N-8255 Røklund, Norway

CITIZENSHIP

Norway

POST OFFICE ADDRESS

Leirjordfall, N-8255 Røklund, Norway

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO.
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FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name)

RABBEN, Kjell Magne

INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

Gravarstunet 30, N-4327 Sandnes, Norway

CITIZENSHIP

Norway

POST OFFICE ADDRESS

Gravarstunet 30, N-4327 Sandnes, Norway

FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)

Zijsling, Djurre Hans

SECOND INVENTOR'S SIGNATURE

DATE SIGNED

14 February 2005

RESIDENCE

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands NLX

CITIZENSHIP

Netherlands

POST OFFICE ADDRESS

Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands

FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name)

THIRD INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS

FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name)

FOURTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS

FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name)

FIFTH INVENTOR'S SIGNATURE

DATE SIGNED

RESIDENCE

CITIZENSHIP

POST OFFICE ADDRESS